

**Amendments to the Drawing**

Applicants enclose herewith replacement sheets of the drawing in accordance with 37 C.F.R. 1.121(d). Applicants have made the corrections identified by the Examiner. The legend in Figure 2 in German as well as the designation "Diagramm 1" have been removed. The German language term has been replaced by its corresponding English language translation "casting capacity" for the Y-axis. No new matter has been added.

Enclosure: Replacement Sheets (2 sheets including figures 1 and 2)